AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application:

LISTING OF CLAIMS:

16. (currently amended): In a machine system, an apparatus for controlling an electric motor, comprising:

a simulator section consisting of further comprising:

a position instruction generator for providing a real position instruction;

a numerical model that simulates said machine system and provides a simulation quantity of state on the basis of <u>a simulation</u> torque signal;

a simulation controller that provides said numerical model with the a simulation torque signal on the basis of said simulation quantity of state, a simulation control parameter and a first simulation position instruction signal; and

an evaluation section that provides a real control parameter, a simulation control parameter, and a first simulation position signal on the basis of said real position instruction and said simulation quantity of state; and

a real controller section that has the same structure as that of said simulation controller, and that provides a real torque signal to an electric motor, which is a source of drive, on the basis of said real position instruction, said real control parameter and a real quantity of state observable from a real system.



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17. (currently amended): In a machine system, an apparatus for controlling an electric motor, comprising:

a simulator section consisting of further comprising:

a position instruction generator for providing a real position instruction;

a numerical model that simulates said machine system and provides a simulation quantity of state on the basis of a simulation torque signal;

a simulation controller that provides said numerical model with thea simulation torque signal on the basis of said simulation quantity of state, a simulation control parameter and a first simulation position instruction signal, and

an evaluation section that provides a real control parameter, a simulation control parameter, and a first simulation position signal on the basis of said real position instruction and said simulation quantity of state by a means of a genetic algorithm; and

a real controller section that has the same structure as that of said simulation controller, and that provides a real torque signal to an electric motor, which is a source of drive, on the basis of said real position instruction, said real control parameter and a real quantity of state observable from a real system.

18. (previously presented): The apparatus for controlling an electric motor as set forth in Claim 16, wherein said apparatus is provided with a means for supplying control parameters, which are obtained by the evaluation unit of said simulation section to the real

control section after said simulation section is driven prior to a real operation and a simulation evaluation function for evaluating the behaviors of said numerical model satisfies the initial conditions established in advance.

- 19. (previously presented): The apparatus for controlling an electric motor as set forth in Claim 18, wherein said apparatus is provided with said numerical model that provides a simulation speed signal and a simulation position signal based on a simulation torque with respect to a given real position instruction; a simulation PI controlling section that provides a simulation torque instruction to said numerical model on the basis of the simulation speed signal and simulation position signal of said numerical model; and a real PI controlling section that provides a real torque signal on the basis of said real position instruction, real position signal and real speed signal.
- 20. (previously presented): The apparatus for controlling an electric motor as set forth in Claim 18, wherein said apparatus is provided with a numerical model that provides a simulation position signal on the basis of a simulation torque instruction with a respect to a given real position instruction; a simulation PID controlling section that provides said numerical model with said simulation torque instruction on the basis of a simulation position signal of said numerical model; and a real PID controlling section that provides a real torque signal on the basis of said real position instruction and said real position signal.

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21. (previously presented): The apparatus for controlling an electric motor as set forth in Claim 18, wherein said apparatus is provided with a numerical model that provides a simulation speed signal on the basis of a simulation torque instruction with respect to a given real speed instruction; a simulation PID controlling section that provides said numerical model with a simulation torque instruction on the basis of said simulation speed signal of said numerical model; and a real PI controlling section that provides a real torque signal on the basis of said real speed instruction and real speed signal.

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- 22. (previously presented): The apparatus for controlling an electric motor as set forth in Claim 19, wherein said apparatus is provided with a simulation controlling section consisting of a simulation PID controlling section, which provides said numerical model with a simulation torque instruction on the basis of the simulation speed signal and simulation position signal of said numerical model, and a simulation compensating section; and a real controlling section consisting of a real PID controlling section that provides a real torque signal based on the real position instruction, real position signal and real speed signal, and a real compensating section.
- 23. (previously presented): The apparatus for controlling an electric motor as set forth in Claim 20, wherein said apparatus is provided with a simulation controlling section consisting of a simulation PID controlling section, which provides said numerical model with a simulation torque instruction on the basis of the simulation position signal of said numerical

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model, and a simulation compensating section; and a real controlling section consisting of a real PID controlling section, which provides a real torque on the basis of the real position instruction and real position signal; and a real controlling section.

- 24. (previously presented): The apparatus for controlling an electric motor as set forth in Claim 21, wherein said apparatus is provided with a real controlling section consisting of a simulation PI controlling section that provides said numerical model with a simulation torque instruction on the basis of a simulation speed signal of said numerical model, a simulation compensating section, a real PI controlling section that provides a real torque signal on the basis of a real speed instruction and said real speed signal, and a real compensating section.
- 25. (previously presented): The apparatus for controlling an electric motor as set forth in Claim 19, wherein said apparatus is provided with a simulation controlling section that is constructed of a simulation PID controlling section, which provides said numerical model with a simulation torque instruction on the basis of a simulation speed signal of said numerical model and a simulation position signal thereof, and a simulation controlling section consisting of a plurality of types of simulation compensators; and a real controlling section that is constructed of a real PID controlling section, which provides a real torque signal on the basis of a real position instruction, said real position signal and said real speed signal, and a real compensating section consisting of a plurality of types of said real compensators.

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26. (previously presented): The apparatus for controlling an electric motor as set forth in Claim 20, wherein said apparatus is provided with a simulation controlling section that is constructed of a simulation PID controlling section, which provides said numerical model with a simulation torque instruction on the basis of a simulation position signal of said numerical model, and a simulation compensating section consisting of a plurality of types of simulation compensators; and a real controlling section that is constructed of a real PID controlling section, which provides a real torque signal on the basis of a real position instruction and said real position signal, and a real compensating section consisting of a plurality of real compensators.

- 27. (previously presented): The apparatus for controlling an electric motor as set forth in Claim 21, wherein said apparatus is provided with a simulation controlling section that is constructed of a simulation PI controlling section, which provides said numerical model with a simulation torque instruction on the basis of a simulation speed signal of said numerical model, and a simulation compensating section consisting of a plurality of types of simulation compensators; and a real controlling section that is constructed of a real PI controlling section, which provides a real torque signal on the basis of a real speed instruction and said real speed signal, and a real compensating section consisting of a plurality of real compensators.
- 28. (previously presented): The apparatus for controlling an electric motor as set forth in claim 16, wherein said apparatus comprise a numerical model by using an observable quantity of state, which is obtained by driving the real system based on the initial controlling

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parameters initially established by the real controlling section, and an initial torque instruction given to a real driving section in the initial state where said numerical model is constituted; driving the real system after the controlling parameters are provided; re-determining said numerical model by, where the behaviors of the real system do not satisfy the on-real running evaluation function established in advance, using the real running torque instruction at that time and the observable quantity of real running state of the real system; and re-starting the simulator section to re-determine the controlling parameters in said evaluation section.

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- 29. (previously presented): The apparatus for controlling an electric motor as set forth in Claim 28, wherein said apparatus includes a simulation controlling section that is constructed of a simulation PID controlling section, which provides said numerical model with a simulation torque instruction on the basis of a simulation speed signal of said numerical model and simulation position signal thereof, and a simulation compensating section consisting of a plurality of types of simulation compensators; and a real controlling section that is constructed of a real PID controlling section, which provides a real torque signal on the basis of a real position instruction, said real position signal and said real speed signal, and a real compensating section consisting of a plurality of real compensators.
- 30. (previously presented): The apparatus for controlling an electric motor as set forth in Claim 28, wherein said apparatus includes a simulation controlling section that is constructed of a simulation PID controlling section, which provides said numerical model with a

simulation torque instruction on the basis of a simulation position signal of said numerical model, and a simulation compensating section consisting of a plurality of types of simulation compensators; and a real controlling section that is constructed of a real PID controlling section, which provides a real torque signal on the basis of a real position instruction and said real position signal, and a real compensating section consisting of a plurality of real compensators.

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31. (previously presented): The apparatus for controlling an electric motor as set forth in Claim 28, wherein said apparatus includes a simulation controlling section that is constructed of a simulation PI controlling section, which provides said numerical model with a simulation torque instruction on the basis of a simulation speed signal of said numerical model, and a simulation compensating section consisting of a plurality of types of simulation compensators; and a real controlling section that is constructed of a real PI controlling section, which provides a real torque signal on the basis of a real speed instruction and said real speed signal, and a real compensating section consisting of a plurality of real compensators.